



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

5089301

RBW8G6210G00331P

Job Sheet 180139



Part No: RBW8G6210G00331P

Job Qty: 5 ea

Part Name: M/R BLADE TRIM TAB BENDING TOOL SUPPLIES



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/29/18

Job Tracking No:

Due Date: 7/27/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: IPP REV:A 18.05.16 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	5 Ea		7/27/18	0.00	0.00	Start Up Small Fab-4		MLL
110	Small Fab	5 pcs		7/27/18	0.00	10.00	Small Fab-9		MLLAS 38
120	QC	5 pcs		7/27/18	0.00	0.00	QC5		38
150	QC	5 pcs		7/27/18	0.00	0.00	QC5		38
153	Small Fab	5 pcs		7/27/18	0.00	10.00	Small Fab-9		38
156	QC	5 pcs		7/27/18	0.00	0.00	QC5		38
160	Packaging	5 pcs		7/27/18	0.00	0.00	Packaging3-2		MLL
170	QC21-FG	5 Ea		7/27/18	0.00	0.00	QC21		DAS 38

Part Op 110 - 1-PULL KIT FROM STOCK AND RE-IDENTIFY ALL SUB PARTS WITH "RBW8GXXXXXXX"
Descriptions: 153 - REASSEMBLE AND RE PACKAGE

NOV 13 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8G6210G00331P	M/R BLADE TRIM TAB BENDING TOOL SUPPLIES	5 pcs (1 ea)	100-Start up Operation	5089459
97524A032	Sealing Blind Rivet	20 Ea (4 ea)	153-Small Fab	5089128
RB41011	Dart Tooling Placard, Aluminum	5 Ea (1 ea)	153-Small Fab	5021040
LM922402	Plastic, Black & White	5 pcs (1, 203 each)		5089301

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	8G6210G00331P	5	0	0
153-Small Fab	97524A032	20	275	0
	RB41011	5	850	0



Container No: S126404



Part: RBW8G6210G00331P

Job No: 180139

Serial No/Batch: S126404

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

ifications

ld not be found.

4.5 16.5

Plex 6/29/18 9:09 AM dart.lacelle.linda

Date: 11/09/18

DQA: _____ Date: _____



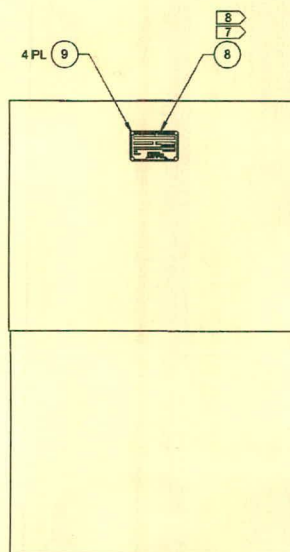
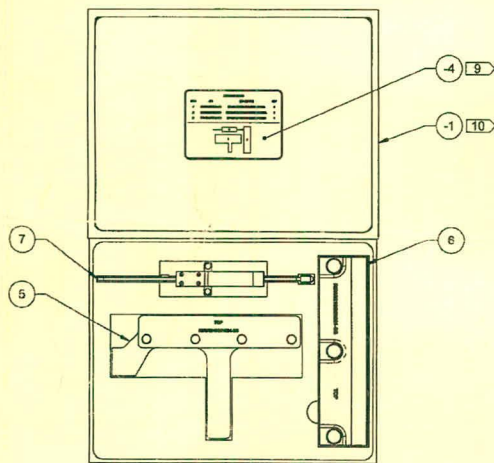
WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6210G00331-8G-1	PACKAGING ASSY
-4	1	RBW6210G00331-8G-4	CONTENT PLACARD
5	1	RBW6210G01031-8G	M/R BLADE TRIM TAB BENDING TOOL
6	1	RBW6210G01631-8G	M/R BLADE LOCKING PROTECTION TOOL
7	1	RBW6210G02631-8G	M/R BLADE TRIM TAB BENDING GAUGE
8	1	RB41011	DART PLACARD
9	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. x 0.425" LG.



RBW6210G00331-8G M/R BLADE TRIM TAB BENDING TOOL KIT

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1"

- X.XX = +/- 0.01" / +/- 0.5"
- X.XXX = +/- 0.005" / +/- 0.1"
- X.XXXX = +/- 0.0005" / +/- 0.05"

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A

- 7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED
- 8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINUM POP RIVETS
- 9) HOT GLUE THE PLASTIC PLACARD ONTO THE TOP FOAM
- 10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

A NEW ISSUE		18-655	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6210G00331-8G	SHEET 1 OF 9
APPROVED	WJ	TITLE	SCALE
DATE 9/7/2018		M/R BLADE TRIM TAB BENDING TOOL KIT	NTS
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